

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO32908 Receipt Dates from 7/14/20
All Item ID/GL/WOs All Rec. Employees All Currencies

[illegible]



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO32908

Purchase Order Date 7/4/2016

PO Print Date 7/4/2016

Page Number 1 of 4

Order From :

VC-CAM002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

REVISED

Contact Name
Vendor Phone 800 667 4248

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

JUL 04 2016

E-MAILED

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	71400-90	HSS SQ 1-1/2 X 1-1/2 X .125	7/7/2016 Yes 7/7/2016		1.00 Each	\$37.10	\$37.10
1 LENGHT 24 FT							
Line Total:							\$37.10
2	71400-90	HSS SQ 2 X 2 X .188	7/7/2016 Yes 7/7/2016		2.00 Each	\$72.69	\$145.38
2 LENGHT 24 FT							
Line Total:							\$145.38
3	71400-90	ANGLE 2 X 2 X 3/16	7/7/2016 Yes 7/7/2016		4.00 Each	\$58.21	\$232.84
4 LENGHT OF 20 FT							

SP 16-7-7

Note:

7/4/2016



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Purchase Order ID **PO32908**

Purchase Order Date 7/4/2016

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Page Number 2 of 4

Order From :

CAMPI STEEL
935 BOUL. DU HAVRE
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CA

VC-CAM002

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1270 ABERDEEN
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Ship Via:

Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Total:

\$232.84

Deliver To: IAN

4 M174R0.750

17-4 round bar .750 ✓

7/7/2016

Yes

7/7/2016

12.00 ✓

f

\$7.88

\$94.50

17-4PH/S17400/TYP 630 SS ROUND BAR PER AMS 5643/ASTM A564
GRAIN MUST BE ALONG LENGTH OF BAR. MINIMUM YIELD TENSILE STRENGTH = 100KSI
MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI

Line Total:

\$94.50

5 M304S22GA

304/316 .032 Sheet

7/7/2016

Yes

7/7/2016

64.00 ✓

sf

\$2.76

\$176.36

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

Line Total:

\$176.36

Note:

7/4/2016



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Page Number 3 of 4

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CA

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1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
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Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Chantal Lavoie

6	M6061T6B0.750X00.250	6061-T6 Bar .750 x .250	✓	7/7/2016 Yes 7/7/2016	20.00 f	✓	\$0.69	\$13.88
---	----------------------	-------------------------	---	-----------------------------	------------	---	--------	---------

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$13.88

7	M6061T6B2.500X01.500	6061-T6 Bar 2.50 x 1.50	✓	7/7/2016 Yes 7/7/2016	12.00 f	✓	\$12.69	\$152.25
---	----------------------	-------------------------	---	-----------------------------	------------	---	---------	----------

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$152.25

8	M6061T6R0.625	6061-T6 Round Bar .625"	✓	7/7/2016 Yes 7/7/2016	20.00 f	✓	\$1.00	\$19.98
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MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Sp16-7-7

Note:

7/4/2016



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Hawkesbury, ON K6A 1K7
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PURCHASE ORDER

Purchase Order ID PO32908

Purchase Order Date 7/4/2016

PO Print Date 7/4/2016

Page Number 4 of 4

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VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

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1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Total:

\$19.98

10 71401-45

PROCUREMENT
QUALITY CLAUSES

7/7/2016

1.00

\$0.00

\$0.00

No

7/7/2016

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A017 RAW MATERIAL IDENTIFICATION (AS
APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

Line Total:

\$0.00

11 71400-90

44W PLATE 4 X 4 X 1/4"

7/7/2016

1.00

\$106.12

\$106.12

Yes

7/7/2016

Line Total:

\$106.12

Deliver To: IAN

PO Total:

\$978.41

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 7/4/2016

ACIER CAMPI INC.
935 Boul. du Havre
Valleyfield, Quebec J6S 5L1

Tel: (514) 336-4248 (MTL)
(450) 377-4248
(800) 667-4248

Fax: (514) 336-4246
(450) 377-5696

SOUMISSION 387611

(F) 613-632-1053

(T) 613-632-5200

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

DATE
04/07/16

LIVREE
04/07/16

Code Client	Rep	Conditions			Page
DAER	V	NET 30 JOURS			001
Description	Quant.	Poids	Prix	Par	Montant
44W PLATE 1/4 1 X 4' X 4' STOCK	16	163	64.950 CLB		106.12

Poids total	163	Sous-total	106.12
		TPS	0.00
		TVQ	13.80
		TOTAL	119.92

IMPORTANT: Cette offre est basee sur la disponibilite et le prix actuel
du materiel qui peut etre revise a la reception de la commande.

Prix valide pour 15 jours

Veuillez faire parvenir un accuse de reception pour accepter la soumission.

61202

Tél.: 514 336-4248
Fax : 514 336-4246

Montréal

Tél.: 1 800 667-4248
Fax : 1 866 456-4242

Ontario

935, boul. du Havre
Valleyfield, Québec
J6S 5L1

Valleyfield
Tél.: 450 377-4248
Fax : 450 377-5696

1993
DEPUIS - SINCE
Merci! • Thank you!

ACIER
CAMPI
STEELE

DISTRIBUTEUR D'ACIER ET DE MÉTAUX SPÉCIALISÉS
STEEL AND SPECIALTY METALS INC. - TUTOR

www.aciercampi.com

EXPÉDIEZ À / SHIP TO :

VENDU À / SOLD TO :

613-632-5200 613-632-1033

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

LEAFY LIFT

VOIRE N° DE COMMANDE / YOUR PO. N°	EXPÉDIER PAR / SHIP VIA	TERMS / TERMS	TERR.	PAGE N°
PO32900	12345	NET 30 JOURS	2R	001
VEND./SALES:	CODE CLIENT / CUST. CODE	REMARQUES / REMARKS		
V	DAER			

[illegible]

	POIDS TOTAL	TOTAL WEIGHT
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* Unités de mesure :	CLB	Cent (100) livres Hundred pounds	UN	Unité Unit	PI	Pieds Feet	PC	Pied carré Square foot
Unités de mesure :	CLB	Cent (100) livres Hundred pounds	UN	Unité Unit	PI	Pieds Feet	PC	Pied carré Square foot

CONDITIONS:

ALL SOLD AND DELIVERED MATERIALS REMAIN THE PROPERTY OF "ACER CAMPI INC." UNTIL PAYMENT IS MADE FULL, COMPLETE AND CASHED. • ALL MATERIALS ARE AT THE BUYER'S EXPENSE. • ALL MATERIALS BEING THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER. • THE BUYER HEREBY ACCEPTS TO RESPECT THE FOLLOWING CONDITIONS: NET 30 DAYS FROM BILLING DATE AND THE BUYER ACCEPTS WITH THIS CONTRACT WILL LEAD TO 2% PER MONTH OR 24% PER ANNUM ON ALL PAST DUE ACCOUNTS OVER 30 DAYS. • ANY DEFAULT IN RESPECT WITH THIS CONTRACT WILL LEAD TO 2% PER MONTH OR 24% PER ANNUM ON ALL PAST DUE ACCOUNTS OVER 30 DAYS. • ANY CHOICE TO CLAIM FOR THE BALANCE DUE ON THE REPOSSESSION OF THE GOODS SOLD. • ANY CLAIM MUST BE MADE WITHIN FIVE DAYS WITH THIS DOCUMENT ENCLOSED. • ANY MERCHANDISE THAT HAS BEEN DAMAGED, CUT OR MODIFIED CANNOT BE RETURNED. • ALL GOODS RETURNED MUST BE WITH OUR AUTHORIZATION AND ARE SUBJECT TO A 25% RESTOCKING CHARGE.


CONDITIONS : LES MATÉRIAUX LIVRÉS ET FACTURÉS SONT TELS QUE DÉCRITS DÉVELOPPENT LA PROPRIÉTÉ DE «JACIER CAMPY INC.». JUSQU'À PARFAIT PAIEMENT COMPLET ENCAISSÉ, LES RISQUES DE PERTES OU BIEN SONT À LA CHARGE DE L'ACHETEUR. - LA GARANTIE DE QUALITÉ DU MATÉRIEL EST LA MÊME QUE CELLE DU FABRICANT. - L'ACHETEUR S'ENGAGE À RESPECTER LES CONDITIONS SUIVANTES : JET 30 JOURS DE DATE DE FACTURATION, ET TOUT COMPTES ENVAIÉ DANS LES 30 JOURS ENTRAÎNE DES FRAIS DE 2% PAR MOIS (5% PAR ANNIÉE) OÙ LE DÉFAUT D'EXÉCUTION, L'UN OU L'AUTRE DES OBLIGATIONS EN VERTU DU PRÉSENT CONTRAT ENTRAÎNE LA DÉCHÉANCE DU TERMES ET FAIT DANS LES CINQ JOURS SUR PRÉSENTATION DE CE DOCUMENT. - TOUTE RÉCLAMATION DOIT ÊTRE FAITE DANS LES CINQ JOURS SUR PRÉSENTATION DE CE DOCUMENT. - TOUTE MARCHANDISE ENDOMMAGÉE, ALTÉRÉE OU COUPÉE NE PEUT ÊTRE REPRISE. - AUCUN RETOUR DE MARCHANDISE NE SERA ACCUSÉ. - TOUTE AUTORISATION ET TOUTE MARCHANDISE RETOURNÉE SONT SUIVETTES À DES FRAIS DE MANUTENTION DE 2%.

X	Lyle	A/Y	M/M	J/D	160714

PRÉPARÉ PAR / PREPARED BY	VERIFIÉ PAR / VERIFIED BY	LIVRÉ PAR / DELIVERED BY	HEURE / TIME

N^o ENR TPS / GST REG N^o 822 425 970 RT 0001 • N^o ENR TVQ / QST REG. N^o 122 127 8280 TQ 0001 SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE

Certificate of Mill Test Results

Signed by:  BL PEC:999251-001 11Jul16 Pg 1/1

AMBICA

INSPECTION CERTIFICATE

43
YAG
2016

Certificate Type : EA 10204 / 3.1

Our Sales Order No.	100208	Invoice No.	1518110470	Certificate No.	1518-0006043
Customer Order No.	PEC-268804	Invoice Date	09.01.2016	Date	09.01.2016

Customer: Thyssenkrupp Materials Ma
2821 Langstaff Rd.
Concord, Ontario L4K 3C8
Ontario L4K 3C8
Canada

Trade Mark

ASSL

Inspector's Mark

ASS1

Material Details	Stainless Steel Round Bar Centerless Ground & Polished				Solution Annealed	
Steel Grade	17-4ph	Shape	Round	Size	0.7500 inch	
Heat No.	800544	Tolerance	A-484 (CF)	Length of Bars	144.768 inch	
Net Weight	974.61 LBS	Number of Bars	48	Milling Process	EF / ADD / MEMS	
Bundle Nos	AH-8858					
Requirements	AMS 5643T:2013	ASTM A 564:2013	NACE MR 0175 / ISO 15156:2009			

Chemical Analysis %

	C	Si	Mn	P	S	Cr	Mo	Ni	Cu	Nb								
Min.						15.000		3.000	3.000	0.150								
Max.	0.070	1.000	1.000	0.040	0.030	17.500	0.500	5.000	5.000	0.450								
Min	0.042	0.300	0.790	0.038	0.025	15.670	0.312	4.100	3.190	0.242								

Mechanical Properties

Mechanical Properties						Charpy Impact V Notch (Longitudinal) (Joules)				
	YS(Rp 0.2%) (N/mm2)	UTS (N/mm2)	% Elongation	% Reduction Area	Hardness (BHN)	Temp. Deg (C)	Result			
	ASTM A 370:2014	ASTM A 370:2014	ASTM A 370:2014	ASTM A 370:2014	ASTM A 370:2014		1	2	3	Avg
Min										
Max										
Results	988.63N	1102.356	15.100	52.200	326.000					

Heat Treatment :

Solution Annealed @ 1900°F. Soaking for 1hr-20mins & Oil Quenching to below 90°F.

DAS

14


9-39

16/07/26

Remarks :

- * Country Of Origin Of Goods - India
- * Free from Radioactivity - verified through Gamma Ray Spectrometer
- * No Mercury Contamination
- * No welding has been performed on the material
- * Visual & Dimensional Inspection - OK
- * Material Identification tested through X-ray based portable Spectrometer
- * RoHS Compliance
- * H-900 Capability test report
- * YS = 1198.80 N/mm2
- * UTS = 1398.00 N/mm2

- * EL % = 15.10
- * RA % = 51.10
- * Hardness = 416 BHN



QA Head / NDT Inspector

We confirm that the material is manufactured & supplied in accordance to the Purchase Order

Ambica Stainless Steel Limited

A-1/1, Wazirpur Industrial Area, New Delhi - 110032 India Tel.: +91(120)4564565-88 Email: info@asaal.co.in Web: www.ambicastainless.com CIN: U27106DL2004PLC131294

MATERIAL RECEIPT INSPECTION FORM

PO / BATCH NO 32908/135232
 MATERIAL M174R 750
 DATE 16/07/26
 MATERIAL CERT REC'D 440
 QUANTITY INSPECTED 14.5
 QUANTITY RECEIVED 14.5
 THICKNESS ORDERED R.250
 THICKNESS RECEIVED R.247
 SHEET SIZE ORDERED
 SHEET SIZE RECEIVED

DESCRIPTION	NCR	(Check Y/N)	COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	Y	(N)	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	Y	(N)	
CORRECT MATERIAL	Y	(N)	
CORRECT THICKNESS	Y	(N)	
PHOTO REQUIRED	Y	(N)	
CORRECT MATERIAL	Y	(N)	
CORRECT REF # TO LINK CERT	Y	(N)	
CORRECT MATERIAL IDENTIFICATION	Y	(N)	
CORRECT M# ON THE MATERIAL	Y	(N)	
DON'T THIS MATERIAL REQUIRE AN ENGINEERING SIGN OFF	Y	(N)	
DON'T THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK
 RECORD RESULTS BELOW

HRC	HRB	DUR A	DUR B

TYPE OF MATERIAL
 SIZE OF TEST SAMPLE
 HARDNESS / DUROMETER HEADING

Testers located in the Quality Office

QC 18 INSPECTION

INSPECTED BY **DAS** 14 9-69
 DATE 16/07/26

SIGNED OFF BY _____ DATE _____

ENGINEERING SIGNOFF (if required)

Attach this inspection sheet with the corresponding material cert and return to be scanned and received in